



Environment Protection Licence

Licence - 21402

Licence Details

Number:	21402
Anniversary Date:	21-January

Licensee

REOIL PTY LTD
 2 / 26 BALOOK DRIVE
 BERESFIELD NSW 2322

Scheduled Activity

Mobile waste processing

Fee Based Activity

Scale

Mobile waste processing	Any activity
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Region

Hazardous Waste & Dangerous Goods
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 PARRAMATTA NSW 2150
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Environment Protection Licence

Licence - 21402

INFORMATION ABOUT THIS LICENCE	4
Dictionary	4
Responsibilities of licensee	4
Variation of licence conditions	4
Duration of licence	4
Licence review	4
Fees and annual return to be sent to the EPA	4
Transfer of licence	5
Public register and access to monitoring data	5
1 ADMINISTRATIVE CONDITIONS	6
A1 What the licence authorises and regulates	6
A2 Premises or plant to which this licence applies	6
A3 Information supplied to the EPA	6
2 DISCHARGES TO AIR AND WATER AND APPLICATIONS TO LAND	7
P1 Location of monitoring/discharge points and areas	7
3 LIMIT CONDITIONS	7
L1 Pollution of waters	7
L2 Concentration limits	7
L3 Waste	7
4 OPERATING CONDITIONS	8
O1 Activities must be carried out in a competent manner	8
O2 Maintenance of plant and equipment	8
O3 Emergency response	8
O4 Processes and management	8
5 MONITORING AND RECORDING CONDITIONS	9
M1 Monitoring records	9
M2 Requirement to monitor concentration of pollutants discharged	9
M3 Recording of pollution complaints	10
M4 Telephone complaints line	10
6 REPORTING CONDITIONS	11
R1 Annual return documents	11
R2 Notification of environmental harm	12
R3 Written report	12
7 GENERAL CONDITIONS	12
G1 Copy of licence kept at the premises or plant	12



Environment Protection Licence

Licence - 21402

8 SPECIAL CONDITIONS	13
E1 Cleanaway Base Oil Trial - Air Emissions Verification	13
DICTIONARY	14
General Dictionary	14

Environment Protection Licence

Licence - 21402

Information about this licence

Dictionary

A definition of terms used in the licence can be found in the dictionary at the end of this licence.

Responsibilities of licensee

Separate to the requirements of this licence, general obligations of licensees are set out in the Protection of the Environment Operations Act 1997 ("the Act") and the Regulations made under the Act. These include obligations to:

- ensure persons associated with you comply with this licence, as set out in section 64 of the Act;
- control the pollution of waters and the pollution of air (see for example sections 120 - 132 of the Act);
- report incidents causing or threatening material environmental harm to the environment, as set out in Part 5.7 of the Act.

Variation of licence conditions

The licence holder can apply to vary the conditions of this licence. An application form for this purpose is available from the EPA.

The EPA may also vary the conditions of the licence at any time by written notice without an application being made.

Where a licence has been granted in relation to development which was assessed under the Environmental Planning and Assessment Act 1979 in accordance with the procedures applying to integrated development, the EPA may not impose conditions which are inconsistent with the development consent conditions until the licence is first reviewed under Part 3.6 of the Act.

Duration of licence

This licence will remain in force until the licence is surrendered by the licence holder or until it is suspended or revoked by the EPA or the Minister. A licence may only be surrendered with the written approval of the EPA.

Licence review

The Act requires that the EPA review your licence at least every 5 years after the issue of the licence, as set out in Part 3.6 and Schedule 5 of the Act. You will receive advance notice of the licence review.

Fees and annual return to be sent to the EPA

For each licence fee period you must pay:

- an administrative fee; and
- a load-based fee (if applicable).



Environment Protection Licence

Licence - 21402

The EPA publication “A Guide to Licensing” contains information about how to calculate your licence fees. The licence requires that an Annual Return, comprising a Statement of Compliance and a summary of any monitoring required by the licence (including the recording of complaints), be submitted to the EPA. The Annual Return must be submitted within 60 days after the end of each reporting period. See condition R1 regarding the Annual Return reporting requirements.

Usually the licence fee period is the same as the reporting period.

Transfer of licence

The licence holder can apply to transfer the licence to another person. An application form for this purpose is available from the EPA.

Public register and access to monitoring data

Part 9.5 of the Act requires the EPA to keep a public register of details and decisions of the EPA in relation to, for example:

- licence applications;
- licence conditions and variations;
- statements of compliance;
- load based licensing information; and
- load reduction agreements.

Under s320 of the Act application can be made to the EPA for access to monitoring data which has been submitted to the EPA by licensees.

This licence is issued to:

REOIL PTY LTD
2 / 26 BALOOK DRIVE
BERESFIELD NSW 2322

subject to the conditions which follow.

Environment Protection Licence

Licence - 21402

1 Administrative Conditions

A1 What the licence authorises and regulates

A1.1 This licence authorises the treatment, processing or reprocessing of wastes having the following codes, using the mobile plant specified below and described in more detail in A2:

Registration/Asset Number	Waste Code
Serial Number 0056, Model Number CMM-12R	J100

A1.2 The activities are listed according to their scheduled activity classification, fee-based activity classification and the scale of the operation.

Unless otherwise further restricted by a condition of this licence, the scale at which the activity is carried out must not exceed the maximum scale specified in this condition.

Scheduled Activity	Fee Based Activity	Scale
Mobile waste processing	Mobile waste processing	Any activity

A2 Premises or plant to which this licence applies

A2.1 This licence applies to the following mobile plant:

Type of Mobile Plant	Registration or Chassis Number	Date of Manufacture	Manufacturer	Processing Capacity
Mobile Oil Regeneration System	As under Condition A1.1	June 2020	Globecore	32 tonnes per 24 hour day and 1.3T per hour

A3 Information supplied to the EPA

A3.1 Works and activities must be carried out in accordance with the proposal contained in the licence application, except as expressly provided by a condition of this licence.

In this condition the reference to "the licence application" includes a reference to:

- a) the applications for any licences (including former pollution control approvals) which this licence replaces under the Protection of the Environment Operations (Savings and Transitional) Regulation 1998; and
- b) the licence information form provided by the licensee to the EPA to assist the EPA in connection with the issuing of this licence.

Environment Protection Licence

Licence - 21402

2 Discharges to Air and Water and Applications to Land

P1 Location of monitoring/discharge points and areas

P1.1 The following points referred to in the table below are identified in this licence for the purposes of monitoring and/or the setting of limits for the emission of pollutants to the air from the point.

EPA identification no.	Type of Monitoring Point	Type of Discharge Point	Location Description
1	Discharge to air	Discharge to air	Stack discharge point serving the Mobile Oil Regeneration Plant

3 Limit Conditions

L1 Pollution of waters

L1.1 Except as may be expressly provided in any other condition of this licence, the licensee must comply with section 120 of the Protection of the Environment Operations Act 1997.

L2 Concentration limits

L2.1 For each monitoring/discharge point or utilisation area specified in the table below (by a point number), the concentration of a pollutant discharged at that point, or applied to that area, must not exceed the concentration limits specified for that pollutant in the table.

L2.2 Air concentration limits for Point 1 will be included following completion of the post-commissioning monitoring program.

L3 Waste

L3.1 This licence applies to the processing, removal and disposal of liquids located where the licensed activity takes place.

L3.2 This licence does not apply to the processing of liquids from offsite that are received at the location where the licensed activity takes place, unless:

- a) the mobile plant is located at a site or facility that can lawfully receive the waste; and
- b) the liquid can be effectively and efficiently treated by the mobile plant.

L3.3 The licensee must not cause, permit or allow any waste that is not referred to in the table below to be processed by the mobile plant subject to this licence.

Any waste at the site where the licensed activity takes place is subject to those limits or conditions, if any, referred to in relation to that waste contained in the column titled "Other Limits" in the table below.

This condition does not limit any other conditions in this licence.

Environment Protection Licence

Licence - 21402

Waste Code	Waste	Description	Activity	Other Limits
J100	Waste mineral oils unfit for their original intended use	Used mineral oil	Mobile waste processing	N/A

4 Operating Conditions

O1 Activities must be carried out in a competent manner

O1.1 Licensed activities must be carried out in a competent manner.

This includes:

- the processing, handling, movement and storage of materials and substances used to carry out the activity; and
- the treatment, storage, processing, reprocessing, transport and disposal of waste generated by the activity.

O1.2 All operations and activities used in connection with the licensed activity must be carried out in a manner that prevents or minimises the emission of air pollutants from where the licensed activity takes place.

O2 Maintenance of plant and equipment

O2.1 All plant and equipment installed at the premises or used in connection with the licensed activity:

- must be maintained in a proper and efficient condition; and
- must be operated in a proper and efficient manner.

O3 Emergency response

O3.1 The licensee must maintain, and implement as necessary, a current Pollution Incident Response Management Plan (PIRMP) in relation to the activity to which this licence relates. The licensee must at all times keep the PIRMP at the location where the licensed activity takes place. The PIRMP must document systems and procedures to deal with all types of incidents (e.g. spills, explosions or fire) that may occur where the licensed activity takes place or that may be associated with activities that occur where the licensed activity takes place and which are likely to cause harm to the environment.

The licensee must, in relation to the PIRMP, comply with the requirements in Part 5.7A of the Act and Regulations made under the Act.

O4 Processes and management

O4.1 No more than 20,000 litres of feed oil can be processed prior to the sorbent reactivation cycle being conducted. For the purposes of this condition the quantity of feed oil is taken from the time after the previous reactivation cycle occurred.

O4.2 Only base oil processed through the Cleanaway Refiners Pty Ltd facility at 41 Kyle Street, Rutherford, NSW, 2320, (Environment protection licence no. 12555) may be processed through the Mobile Oil Regeneration System.

Environment Protection Licence

Licence - 21402

- O4.3 Base oil processed through the Mobile Oil Regeneration System must not contain polychlorinated biphenyls (PCBs) or other contaminant which the plant is not designed to treat.

5 Monitoring and Recording Conditions

M1 Monitoring records

- M1.1 The results of any monitoring required to be conducted by this licence or a load calculation protocol must be recorded and retained as set out in this condition.
- M1.2 All records required to be kept by this licence must be:
- in a legible form, or in a form that can readily be reduced to a legible form;
 - kept for at least 4 years after the monitoring or event to which they relate took place; and
 - produced in a legible form to any authorised officer of the EPA who asks to see them.
- M1.3 The following records must be kept in respect of any samples required to be collected for the purposes of this licence:
- the date(s) on which the sample was taken;
 - the time(s) at which the sample was collected;
 - the point at which the sample was taken; and
 - the name of the person who collected the sample.

M2 Requirement to monitor concentration of pollutants discharged

- M2.1 For each monitoring/discharge point or utilisation area specified below (by a point number), the licensee must monitor (by sampling and obtaining results by analysis) the concentration of each pollutant specified in Column 1. The licensee must use the sampling method, units of measure, and sample at the frequency, specified opposite in the other columns:

M2.2 Air Monitoring Requirements

POINT 1

Pollutant	Units of measure	Frequency	Sampling Method
Selection of sampling position	n/a	n/a	TM-1
Volumetric flow rate	Cubic metres per second	Special Frequency 1	TM-2
Velocity	Metres per second	Special Frequency 1	TM-2
Temperature	Degrees Celsius	Special Frequency 1	TM-2
Oxygen	Percent	Special Frequency 1	TM-25
Total solid particles	Milligrams per cubic metre	Special Frequency 1	TM-15
Sulfur dioxide	Milligrams per cubic metre	Special Frequency 1	TM-4
Oxides of nitrogen (as NO ₂)	Milligrams per cubic metre	Special Frequency 1	TM-11

Environment Protection Licence

Licence - 21402

Type 1 and Type 2 substances	Milligrams per cubic metre	Special Frequency 2	TM-12, TM-13 & TM14
Volatile organic compounds	Milligrams per cubic metre	Special Frequency 2	TM-34
Dioxins & Furans	Milligrams per cubic metre	Special Frequency 2	TM-18
Carbon monoxide	Milligrams per cubic metre	Special Frequency 1	TM-32

M2.3 For the purposes of the tables(s) above:

- a) Special Frequency 1 means two rounds of post commissioning monitoring in the first six months of operation, capturing two separate sorbent reactivation cycles.
- b) Special Frequency 2 means one round of post commissioning monitoring conducted in the first six months of operation.

M3 Recording of pollution complaints

M3.1 The licensee must keep a legible record of all complaints made to the licensee or any employee or agent of the licensee in relation to pollution arising from any activity to which this licence applies.

M3.2 The record must include details of the following:

- a) the date and time of the complaint;
- b) the method by which the complaint was made;
- c) any personal details of the complainant which were provided by the complainant or, if no such details were provided, a note to that effect;
- d) the nature of the complaint;
- e) the action taken by the licensee in relation to the complaint, including any follow-up contact with the complainant; and
- f) if no action was taken by the licensee, the reasons why no action was taken.

M3.3 The record of a complaint must be kept for at least 4 years after the complaint was made.

M3.4 The record must be produced to any authorised officer of the EPA who asks to see them.

M4 Telephone complaints line

M4.1 The licensee must operate during its operating hours a telephone complaints line for the purpose of receiving any complaints from members of the public in relation to activities conducted at the premises or by the vehicle or mobile plant, unless otherwise specified in the licence.

M4.2 The licensee must notify the public of the complaints line telephone number and the fact that it is a complaints line so that the impacted community knows how to make a complaint.

M4.3 The preceding two conditions do not apply until 2 months of the date of the issue of this licence.

6 Reporting Conditions

Environment Protection Licence

Licence - 21402

R1 Annual return documents

R1.1 The licensee must complete and supply to the EPA an Annual Return in the approved form comprising:

1. a Statement of Compliance,
2. a Monitoring and Complaints Summary,
3. a Statement of Compliance - Licence Conditions,
4. a Statement of Compliance - Load based Fee,
5. a Statement of Compliance - Requirement to Prepare Pollution Incident Response Management Plan,
6. a Statement of Compliance - Requirement to Publish Pollution Monitoring Data; and
7. a Statement of Compliance - Environmental Management Systems and Practices.

At the end of each reporting period, the EPA will provide to the licensee notification that the Annual Return is due.

R1.2 An Annual Return must be prepared in respect of each reporting period, except as provided below.

Note: The term "reporting period" is defined in the dictionary at the end of this licence. Do not complete the Annual Return until after the end of the reporting period.

R1.3 Where this licence is transferred from the licensee to a new licensee:

- a) the transferring licensee must prepare an Annual Return for the period commencing on the first day of the reporting period and ending on the date the application for the transfer of the licence to the new licensee is granted; and
- b) the new licensee must prepare an Annual Return for the period commencing on the date the application for the transfer of the licence is granted and ending on the last day of the reporting period.

Note: An application to transfer a licence must be made in the approved form for this purpose.

R1.4 Where this licence is surrendered by the licensee or revoked by the EPA or Minister, the licensee must prepare an Annual Return in respect of the period commencing on the first day of the reporting period and ending on:

- a) in relation to the surrender of a licence - the date when notice in writing of approval of the surrender is given; or
- b) in relation to the revocation of the licence - the date from which notice revoking the licence operates.

R1.5 The Annual Return for the reporting period must be supplied to the EPA via eConnect *EPA* or by registered post not later than 60 days after the end of each reporting period or in the case of a transferring licence not later than 60 days after the date the transfer was granted (the 'due date').

R1.6 The licensee must retain a copy of the Annual Return supplied to the EPA for a period of at least 4 years after the Annual Return was due to be supplied to the EPA.

R1.7 Within the Annual Return, the Statements of Compliance must be certified and the Monitoring and Complaints Summary must be signed by:

- a) the licence holder; or
- b) by a person approved in writing by the EPA to sign on behalf of the licence holder.

Environment Protection Licence

Licence - 21402

R2 Notification of environmental harm

R2.1 Notifications must be made by telephoning the Environment Line service on 131 555.

Note: The licensee or its employees must notify all relevant authorities of incidents causing or threatening material harm to the environment immediately after the person becomes aware of the incident in accordance with the requirements of Part 5.7 of the Act.

R2.2 The licensee must provide written details of the notification to the EPA within 7 days of the date on which the incident occurred.

R3 Written report

R3.1 Where an authorised officer of the EPA suspects on reasonable grounds that:

- a) where this licence applies to premises, an event has occurred at the premises; or
 - b) where this licence applies to vehicles or mobile plant, an event has occurred in connection with the carrying out of the activities authorised by this licence,
- and the event has caused, is causing or is likely to cause material harm to the environment (whether the harm occurs on or off premises to which the licence applies), the authorised officer may request a written report of the event.

R3.2 The licensee must make all reasonable inquiries in relation to the event and supply the report to the EPA within such time as may be specified in the request.

R3.3 The request may require a report which includes any or all of the following information:

- a) the cause, time and duration of the event;
- b) the type, volume and concentration of every pollutant discharged as a result of the event;
- c) the name, address and business hours telephone number of employees or agents of the licensee, or a specified class of them, who witnessed the event;
- d) the name, address and business hours telephone number of every other person (of whom the licensee is aware) who witnessed the event, unless the licensee has been unable to obtain that information after making reasonable effort;
- e) action taken by the licensee in relation to the event, including any follow-up contact with any complainants;
- f) details of any measure taken or proposed to be taken to prevent or mitigate against a recurrence of such an event; and
- g) any other relevant matters.

R3.4 The EPA may make a written request for further details in relation to any of the above matters if it is not satisfied with the report provided by the licensee. The licensee must provide such further details to the EPA within the time specified in the request.

7 General Conditions

G1 Copy of licence kept at the premises or plant

G1.1 A copy of this licence must be kept at the mobile plant to which the licence applies.

Environment Protection Licence

Licence - 21402

- G1.2 The licence must be produced to any authorised officer of the EPA who asks to see it.
- G1.3 The licence must be available for inspection by any employee or agent of the licensee operating the mobile plant.

8 Special Conditions

E1 Cleanaway Base Oil Trial - Air Emissions Verification

- E1.1 1. The licensee must undertake a post-commissioning monitoring program of the plant to confirm the emissions concentrations during reactivation of sorbent material. The post-commissioning program must include:
- The air emissions monitoring as required in condition M2.2
 - The air emissions monitoring undertaken during two different sorbent reactivation cycles.
2. Within 2 months of completion of the post commissioning monitoring required under condition M2.2 above, the licensee must provide an Air Emissions Verification Report (the Report) to the Manager, Hazardous Waste & Dangerous Goods via the EPA's Hazardous Materials Unit mailbox at hazardous.materials@epa.nsw.gov.au. The report must include as a minimum:
- The analytical results of the monitoring with all test reports produced in full
 - The operating parameters of the plant including volume of oil processed prior to sorbent reactivation and the total duration of each reactivation cycle when monitoring was undertaken
 - Comparison of measured emission concentrations against the prescribed concentrations contained in the *Protection of the Environment Operations (Clean Air) Regulation* (the Regulation)
 - Where comparison in (c) shows emission concentrations from monitoring are greater than the prescribed concentrations contained in the Regulation, the report must identify mitigation measures and controls that will be implemented to achieve compliance
 - A timeline for implementing any mitigation measures identified in part (d).

The EPA may utilise the information contained in the Report to revise existing conditions, or include additional conditions, in this licence.

Environment Protection Licence

Licence - 21402

Dictionary

General Dictionary

3DGM [in relation to a concentration limit]	Means the three day geometric mean, which is calculated by multiplying the results of the analysis of three samples collected on consecutive days and then taking the cubed root of that amount. Where one or more of the samples is zero or below the detection limit for the analysis, then 1 or the detection limit respectively should be used in place of those samples
Act	Means the Protection of the Environment Operations Act 1997
activity	Means a scheduled or non-scheduled activity within the meaning of the Protection of the Environment Operations Act 1997
actual load	Has the same meaning as in the Protection of the Environment Operations (General) Regulation 2009
AM	Together with a number, means an ambient air monitoring method of that number prescribed by the <i>Approved Methods for the Sampling and Analysis of Air Pollutants in New South Wales</i> .
AMG	Australian Map Grid
anniversary date	The anniversary date is the anniversary each year of the date of issue of the licence. In the case of a licence continued in force by the Protection of the Environment Operations Act 1997, the date of issue of the licence is the first anniversary of the date of issue or last renewal of the licence following the commencement of the Act.
annual return	Is defined in R1.1
Approved Methods Publication	Has the same meaning as in the Protection of the Environment Operations (General) Regulation 2009
assessable pollutants	Has the same meaning as in the Protection of the Environment Operations (General) Regulation 2009
BOD	Means biochemical oxygen demand
CEM	Together with a number, means a continuous emission monitoring method of that number prescribed by the <i>Approved Methods for the Sampling and Analysis of Air Pollutants in New South Wales</i> .
COD	Means chemical oxygen demand
composite sample	Unless otherwise specifically approved in writing by the EPA, a sample consisting of 24 individual samples collected at hourly intervals and each having an equivalent volume.
cond.	Means conductivity
environment	Has the same meaning as in the Protection of the Environment Operations Act 1997
environment protection legislation	Has the same meaning as in the Protection of the Environment Administration Act 1991
EPA	Means Environment Protection Authority of New South Wales.
fee-based activity classification	Means the numbered short descriptions in Schedule 1 of the Protection of the Environment Operations (General) Regulation 2009.
general solid waste (non-putrescible)	Has the same meaning as in Part 3 of Schedule 1 of the Protection of the Environment Operations Act 1997

Environment Protection Licence

Licence - 21402

flow weighted composite sample	Means a sample whose composites are sized in proportion to the flow at each composites time of collection.
general solid waste (putrescible)	Has the same meaning as in Part 3 of Schedule 1 of the Protection of the Environment Operations Act 1997
grab sample	Means a single sample taken at a point at a single time
hazardous waste	Has the same meaning as in Part 3 of Schedule 1 of the Protection of the Environment Operations Act 1997
licensee	Means the licence holder described at the front of this licence
load calculation protocol	Has the same meaning as in the Protection of the Environment Operations (General) Regulation 2009
local authority	Has the same meaning as in the Protection of the Environment Operations Act 1997
material harm	Has the same meaning as in section 147 Protection of the Environment Operations Act 1997
MBAS	Means methylene blue active substances
Minister	Means the Minister administering the Protection of the Environment Operations Act 1997
mobile plant	Has the same meaning as in Part 3 of Schedule 1 of the Protection of the Environment Operations Act 1997
motor vehicle	Has the same meaning as in the Protection of the Environment Operations Act 1997
O&G	Means oil and grease
percentile [in relation to a concentration limit of a sample]	Means that percentage [eg.50%] of the number of samples taken that must meet the concentration limit specified in the licence for that pollutant over a specified period of time. In this licence, the specified period of time is the Reporting Period unless otherwise stated in this licence.
plant	Includes all plant within the meaning of the Protection of the Environment Operations Act 1997 as well as motor vehicles.
pollution of waters [or water pollution]	Has the same meaning as in the Protection of the Environment Operations Act 1997
premises	Means the premises described in condition A2.1
public authority	Has the same meaning as in the Protection of the Environment Operations Act 1997
regional office	Means the relevant EPA office referred to in the Contacting the EPA document accompanying this licence
reporting period	For the purposes of this licence, the reporting period means the period of 12 months after the issue of the licence, and each subsequent period of 12 months. In the case of a licence continued in force by the Protection of the Environment Operations Act 1997, the date of issue of the licence is the first anniversary of the date of issue or last renewal of the licence following the commencement of the Act.
restricted solid waste	Has the same meaning as in Part 3 of Schedule 1 of the Protection of the Environment Operations Act 1997
scheduled activity	Means an activity listed in Schedule 1 of the Protection of the Environment Operations Act 1997
special waste	Has the same meaning as in Part 3 of Schedule 1 of the Protection of the Environment Operations Act 1997
TM	Together with a number, means a test method of that number prescribed by the <i>Approved Methods for the Sampling and Analysis of Air Pollutants in New South Wales</i> .



Environment Protection Licence

Licence - 21402

TSP	Means total suspended particles
TSS	Means total suspended solids
Type 1 substance	Means the elements antimony, arsenic, cadmium, lead or mercury or any compound containing one or more of those elements
Type 2 substance	Means the elements beryllium, chromium, cobalt, manganese, nickel, selenium, tin or vanadium or any compound containing one or more of those elements
utilisation area	Means any area shown as a utilisation area on a map submitted with the application for this licence
waste	Has the same meaning as in the Protection of the Environment Operations Act 1997
waste type	Means liquid, restricted solid waste, general solid waste (putrescible), general solid waste (non - putrescible), special waste or hazardous waste

Mr Erwin Benker

Environment Protection Authority

(By Delegation)

Date of this edition: 21-January-2021

End Notes
